

# IAES

International Automotive  
Equipment Supply, LLC

Contáctenos:

6917 NW 52nd Street.

Miami - FL 33166

Tel: +1 (305) 468 9400

Fax: +1 (305) 468 9401

eMail: [sales@iaesmiami.com](mailto:sales@iaesmiami.com)

## HB-10 Complete Bender Package

For one low price you get everything you need to bend up to 3" pipes, including tooling and instruction video.

Huth's HB-10 Complete Bender Package includes Huth's newest Manual Knee Control Bender and comprehensive tooling package - everything you need to create O.E.- fit and custom-bent pipes.

The HB-10 is Huth's entry level bender, designed to introduce you to Huth quality while showing you the incredible profit potential that awaits you.

The HB-10 features knee control activation, manual depth-of-bend control and 58,000 lbs. of bending power - more than enough for 3" tubing.

As with all Huth Benders, the HB-10 features a built-in swager/expander for complete end-finishing capability - 1" to 3"

tubing on the swager end and 1" to 5/8" tubing on the expander end.

Plus, you receive bending dies, end-finishing tooling and a Huth video - everything you need to start bending pipes for thousands of applications.

The HB-10 Bender package comes as shown. However, the HB-10 accepts all of Huth's standard tooling and accessories such as the Ready-Rak, Rod Bracket Bender and Oil Filter Crusher.



- Comes with comprehensive tooling package and instructional video
- Easy-To-Use Knee Pad Control
- Manual Depth-of-Bend Indicator
- Complete Manual Control
- 58,000 lbs of bending power - More than enough for 3" tubing
- HB Cylinders
- Flat Tool Tray
- Bending Die Retainer
- Heavy-Duty Swager/Expander
- Rugged I-Beam Construction
- Exclusive Safety-Guard Package
- Front Swivel Casters With Brakes
- 220V, 60 Hz Operation. Single-Phase requires 30 amp service. 3-Phase requires 20 amp service.

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### Complete Package



HB-10 Bending Package\* Includes:

5530	5" Radius Die 3"	550	Male Ball Die 1¾": Swage 2"
5412	5" Radius Die 2½"	552	Male Ball Die 2": Swage 2¼"
5414	5" Radius Die 2¼"	553	Male Ball Die 2¼": Swage 2½"
5200	5" Radius Die 2"	554	Male Ball Die 2½": Swage 2¾"
4414	4" Radius Die 2¼"	112	Swage Die 1½"
4200	4" Radius Die 2"	134	Swage Die 1¾"
3134	3" Radius Die 1¾"	508	Arbor
3112	3" Radius Die 1½"	498	Arbor Tip
1350	Full Back Shoes 3" (2)	499	Arbor Tip
4412	Full Back Shoes 2½" (2)	473	Segment 1-3/8"- 1-3/4"
4211	Full Back Shoes 2¼" (2)	474	Segment 1-3/4"- 2-1/8"
1200	Full Back Shoes 2" (2)	475	Segment 2-1/8" - 2-1/2"
1134	Full Back Shoes 1¾" (2)	476	Segment 2-1/2"-3"
1112	Full Back Shoes 1½" (2)	97050	Die Spring
4410	Half Shoe 2½"	870	O-Ring Kit
4416	Half Shoe 2¼"	815	Die Holder (853)
1045	Half Shoe 2"	816	Die Holding Pin
1040	Half Shoe 1¾"	855	Die Pins (Qty. 30)
1038	Half Shoe 1½"	1079	Full Shoe Spacers (2)
1750	Collet 2½"	1080	Half Shoe Spacer
1725	Collet 2¼"	97302	Huth Instructional Video
1720	Collet 2"		
1734	Collet 1¾"		
1712	Collet 1½"		
853	Flare Tool		
557	Domer Die 1¾"-2½"		
558	Domer Die 2-5/8"- 2¾"		
555	Female Ball Die 1¾"-2"		
556	Female Ball Die 2¼"- 2½"		

\*HB-10 package comes as listed only. Additional tooling available at extra charge.

### End-Finishing Benders



#### Built-In Swager/Expander

The built-in heavy duty swager/expander gives you complete end-finishing capabilities - 1" to 3" tubing on the swager end and 1" to 5½" tubing on the expander end.

With Huth's Accu-Sizer™ automatic bull's-eye expanding system, you'll be able to dial in precise expansions every time.

#### Knee Control



Slim Knee Control Activation allows you to get closer to your work for quick, precise bending.

An Easy-to-Read Bend Indicator shows how far into a bend you are.